

MIG FLUX 1KG

HOBBY

1ph ~ 230V



**MIG
FLUX**



**TIG
LIFT**



**MMA
DC**



1KG



**WIRE
0.8/1.0**



SYNERGIC



**Hot Start
Adjustable**



**Arc Force
Adjustable**



**OVER-HEAT
PROTECTION**



**INPUT
VOLTAGE
PROTECTION**

Standard Accessories



MIG Torch 2m



Electrode Holder 1.6m



Ground Clamp 1.4m



Welding Helmet



Brush

Product Parameters

Model	MIG-120 NA			MIG-140 NA		
Input Voltage (V)	1~PHASE 230			1~PHASE 230		
Frequency (Hz)	50/60			50/60		
	MIG	MMA	TIG	MIG	MMA	TIG
Output Current Range (A)	20-120	10-120	10-120	20-140	10-140	10-140
Absorbed Power (KVA)	4.2	5.2	3.1	5.1	6.2	3.8
Rated Input Current (A)	18.1	22.5	13.4	22.2	27	16.5
Effective Current (A)	11.5	14.2	8.5	14	17.1	10.4
No load Voltage (V)	65±5			65±5		
	40%120A			40%140A		
Duty Cycle 40°C 10min	60%90A			60%100A		
	100%60A			100%80A		
Efficiency (%)	80			80		
Power factor	0.72			0.72		
Insulation Class	F			F		
Protection Class	IP21S			IP21S		
Electrode Diameter (mm)	0.6-1.0			0.6-1.0		
Gross Weight (kg)	7.5			7.5		
Product Dimensions (mm)	240x160x210			240x160x210		
Packaging Dimensions (mm)	280x170x260			280x170x260		